

QUINCY EFFICIENCY QUOTIENT WORKSHEET



Performance You Demand. Reliability You Trust.

| Supply Side EQ® Rating | score | | r value for each condition that applies | |
|-------------------------------------|-------|-----|---|---------------------------|
| Rotary / Recip Control Mode | | 0 | VSD or Variable Displacement | 1 |
| | | 3 | Load/Unload | |
| | | 8 | Modulation | |
| Centrifugal Compressor Blowoff | | 0 | No blowoff valves ever open | 1 |
| - ' | | 3 | One blowoff valve open occasionally | |
| | | 5 | One blowoff valve open often | |
| | | 7 | Two blowoff valves open at times | 1 |
| | | 10 | More than two blowoff valves open | |
| Supply Side Storage | | 0 | 10 gallons / cfm of largest compressor | |
| | | 1 | 5 gallons / cfm of largest compressor | |
| | | 2 | 3 gallons / cfm of largest compressor | |
| | | 4 | 2 gallons / cfm of largest compressor | |
| | | 6 | 1 or less gallons / cfm of largest compressor | |
| Multiple Compressor Sequencing | | 0 | Intelligent Energy Control | |
| | | 2 | Single Pressure Band Sequencer | 1 |
| | | 4 | Pressure switch sequencer | EQ Rating conducted by — |
| | | 6 | None - manual rotation | 1 |
| Compressor & Equipment Maintenance | | 0 | Professional Service Contract | Name: |
| | | 1 | In-house preventive maintenance | Company: |
| | | 3 | Repair only maintenance | Phone: |
| | | 6 | Repair only maint.; experiencing reliability issues | |
| Compressor Room Conditions | | 0 | Clean and well ventilated | Email: |
| (Use all that apply) | | 2 | Elevated temperatures | |
| | | 2 | Dusty or dirty air | EQ Rating conducted for — |
| | | 2 | Poor cooling water treatment | Company: |
| Air Treatment - Dryers | | 0 | Cycling refrigerated dryers or no dryers | I ' |
| | | 1 | Non-cycling refrigerated dryers | Contact: |
| | | 2 | Heat of compression dryers | Title: |
| | | 4 | Heated blower desiccant dryers | |
| | | 6 | Heated desiccant dryers | Address: |
| | | 10 | Heatless desiccant dryers | City, State, Zip: |
| Air Treatment - total pressure drop | | 0 | < 2 psid | Phone: |
| | | 1 | < 5 psid | 1 |
| | | 4 | < 10 psid | Email: |
| | | 7 | > 10 psid | |
| Total Supply System Score | | Add | up all scores above | |
| Supply System EQ Rating | % | Suh | tract total from 100 (relative to 100% of potentia | al efficiency) |

| Energy Calculations | | | | | | |
|---|------------|----|--|-------------------|---------------|----|
| compressors | *hp | kW | refrig dryers | cfm capacity | **divide by | kW |
| #1 | x .746/.92 | | #1 | | 200 | |
| #2 | × .746/.92 | | #2 | | 200 | |
| #3 | × .746/.92 | | #3 | | 200 | |
| #4 | x .746/.92 | | #4 | | 200 | |
| #5 | x .746/.92 | | #5 | | 200 | |
| #6 | x .746/.92 | | #6 | | 200 | |
| compressor kW subtotal | | | | dryer k | :W subtotal | |
| ***cooling kW subtotal | | | * enter nominal motor hp if on, leave blank if off ** divide by 60 for heated desiccant dryers | | | |
| compressor + dryer + cooling = total kW | | | *** ca | lculated as 3% of | compressor kV | V |
| x operational hours per year | | | | | | |
| x \$ per kW-Hr local rate | | | | | | |
| = Operating Costs Estimate | | \$ | | | | |



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| Demand Side EQ® Rating | score enter value for each condition that applies | | |
|------------------------------------|---|-------|--|
| Artificial Demand/ Header Pressure | | 1 | <80 psig plant header pressure |
| | | 3 | 80-90 psig plant header pressure |
| | | 5 | 90-100 psig plant header pressure |
| | | 8 | >100 psig plant header pressure |
| Open Blowing Applications | | 0 | No compressed air blowing or use low pressure blowers only |
| | | 2 | Minimal blowing applications using engineered nozzles |
| | | 5 | Some compressed air blowing using tubing or pipe manifolds |
| | | 8 | Significant use of comp air blowing on product or equipment |
| Inappropriate or Inefficient Uses | | 0 | No inappropriate or inefficient uses identified |
| (Use all that apply) | | 2 | Vacuum generators and venturis driven by compressed air |
| | | 2 | Sparging, mixing of liquids with compressed air |
| | | 2 | Vibrators or agitators powered by compressed air |
| | | 2 | Other: diaphragm pumps, filter presses |
| | | 4 | Large or multiple pulse type baghouses or dust collector |
| | | 5 | Conveying of material with compressed air (not blowers) |
| | | 7 | Significant use of air <45 psig but compressed to >90 psig |
| Leak Management | | 1 | Aggressive leak repair program including ultrasonic scanning |
| | | 3 | Semi or annual leak repair effort |
| | | 5 | No leak management but do repair large or obvious leaks |
| | | 7 | Minimal effort on leak repairs |
| Idle Production Equipment | | 0 | Automatic shutoff of air to idle production equipment |
| | | 2 | Manual shutoff of air to idle production equipment |
| | | 4 | No shutoff of air to idle production equipment |
| Condensate Drain Losses | | 0 | All demand style drains well maintained |
| | | 2 | Mix of demand and solenoid drains |
| | | 4 | Timed solenoid drains |
| | | 6 | Partially open valves or drain bypasses |
| Total Demand Side Score | | Add | up all scores above |
| Demand Side EQ Rating | % | Subtr | ract total from 100 (relative to 100% of potential efficiency) |

Efficiency Quotient Summary

| Supply Side EQ Rating | % | | |
|--|--|---------------------------------------|--|
| Demand Side EQ Rating | % | | |
| (Demand EQ + Supply EQ) / 2 | % | Syste | em EQ Rating |
| System EQ Rating of | >95% >90% >85% >80% >75% >70% | 5% 10% 20% 25% 30% 35% | Opportunities exist, but Return On Investment may be limited Operating cost reductions of 5-10% exist, providing an attractive ROI Operating cost reductions of 15-20% exist, providing an attractive ROI Operating cost reductions of 20-25% exist, providing an attractive ROI Operating cost reductions of 25-30% exist, providing an attractive ROI Operating cost reductions of 30-40% exist, providing an attractive ROI |
| OPERATING COSTS ESTIMATE (From Energy Calculations Worksheet) | >65% \$ | 45% | Operating cost reductions of >40% exist, providing an attractive ROI |
| Cost reduction opportunity based on EQ Rating | | % | (copy in reduction opportunity based on system EQ rating) |
| Cost Reduction Opportunity | | | ROI payback required years Project funding available \$ |